

Ensign Laboratories is a product development and contract manufacturing company operating in Melbourne's south eastern suburbs. Their site is TGA licensed and they develop and manufacture a wide range of health and personal care products.

Ensign Laboratories engaged Wilkore to design and construct a group of discrete projects as part of the upgrade and expansion of their Mulgrave Facility. The project featured several discrete facilities, including:

- Large Dangerous Goods Facility
- QC, R&D and Sterile Micro Laboratories
- Renovation of a Large Packing Hall
- Over 6,000m² of new Warehouse Space
- Construction of New Formulation Suites
- Mouthwash Manufacturing Facility
- Double Storey Head Office Extension

Wilkore was involved at the very early stage of the project providing design solutions, budgets and programs. As our client was undergoing a period of rapid expansion, we had to provide flexibility and redundancy in our designs at all times. We also had to respond to sudden opportunities that came the way of Ensign from time to time. When Ensign were approached to manufacture a product currently being manufactured in Sydney, we were given just over 6 months to design and construct a facility with six 10,000L tanks, fully compliant water system, raw material storage and an ISO 8 packing facility. This also included the relocation of significant plant and equipment in Sydney.

We were able to meet the client's objectives in almost every instance. The Sydney relocation project was a significant challenge, however we were able to achieve the required deadline, without significantly affecting the programs of the surrounding facilities, and with minimal impact on Ensign's production.

CLIENT

Ensign Laboratories

PROJECT VALUE

\$20M

LOCATION

Mulgrave, VIC

PROJECT MANAGER

Rob Birchall

REFEREE

John Thornborrow, Bruce Hearn

